

**Care for your body. It's the only one you've got!**  
**Care for the Earth. It's the only one we've got!**

Why use soy and water based inks and print on recycled or tree free paper?

Because producing one ton of paper from discarded waste paper uses half the energy, half the water, results in 74 percent less air pollution and 35 percent less water pollution, saves 17 pulp trees, reduces solid waste going to landfills, creates five times more jobs than producing a ton of paper from virgin wood pulp and . . . .

EVERY TON OF RECYCLED PAPER SAVES:

- Approximately 17 trees
- 4,100 kwh of energy (enough to power an average home for six months)
- 7,000 gallons of water
- 60 pounds of pollutants from release into the atmosphere

If all printing companies used only soy-based inks, the U.S. could save 5-6% of our oil imports, about the amount of oil we imported from Iraq in 1989. We use non-toxic inks and recycled paper because, in the long run, it helps everyone. And that's what we're about helping make the world just a little bit better, every day.

To create an even better world we thought we needed a new bill of rights, a bill of rights that responds to this century. Why have a new bill of rights? Because rights set priorities and by putting these rights in writing everyone has something concrete to aim for, With that in mind, we looked for and found a commercial bill of rights, and here it is:

• THE COMMERCIAL BILL OF RIGHTS •

- 1.The right to create the best products and participate in processes that do not harm others;
- 2.The right to work in a clean, safe environment;
- 3.The right to a job that is meaningful, worthy, and constructive;
- 4.The right to work for companies that pay fairly;
- 5.The right to be told the truth about the company and its products;
- 6.The right to participate in critical and substantive decisions;
- 7.The right to not exploit people or other life forms.



# *SomaTable™ Owner's Enjoyment Guide*



# Congratulations on your new SomaTable™

You are about to experience the ultimate comfort that only a SomaTable can give. In this little booklet you will find :

1. Welcome, Benefits and Table of contents  
Customer Service information.
3. Parts List
4. Assembly instructions
5. Operation of the Control Panel
6. Warranty

## Customer Service

If you have any questions about your table, the adjustments, or the comfort tips, you may contact us at:

**510-883-9100 or 800-836-9130**  
**customerservice@soma.tv**

Please be prepared to give us your **Table Serial Number/order number** which you can find hand written in the top right corner of your invoice or packing slip. We are available from 10:00 a.m. till 6:00 p.m., 6 days a week.

Please let us know if there is something you would have liked to add to your table, but haven't seen. We're always striving to improve our products. Therefore we are always coming out with new finishes, new colors, new styles, for the way you live, at a price and design you and the earth can afford!

If you would like to update the parts on your table or just change the style, call us. Depending on the the type of part and the condition its in, you may be able to take advantage of our cradle to cradle recycle and reuse rebate program. If we can refurbish or recycle an old part, we'll credit that against your next purchase. That way there's less waste and you, us and the earth all benefit, now and in the long term. We're here to serve you!

# Warranty

Soma's products are built-to-last and designed to provide many years of service under normal use. Soma Ergonomics warrants to the original user that products manufactured by Soma Ergonomics will be free from defects in materials and workmanship and carry the following warranties *when used within a single-shift setting holding 250 pounds or less.* Warranties are *calculated from the date of shipment:*

1. Lifetime warranty on fabricated table frames against structural failure, casters, and glides under normal use.
2. Two (2) years on mechanisms under normal use.
3. Four (2) years on laminates and cushions under normal use.
4. When table is used in a multi-shift setting, a simple 2-year warranty on all parts apply.

This warranty is the customer's exclusive remedy for product defect and does not apply to damage caused by carrier, abuse, negligence, misuse, user modification, normal wear, or customer's material or leather. SomaTables are tested and pass ANSI/BIFMA. Replacement parts that can be installed in the field - Casters, glides, bases, lifts, frames and tops - will be shipped at no charge. Field part replacements are the responsibility of the customer or Soma dealer through which product was sold. Soma will not accept unauthorized charges for expenses (such as labor and freight) incurred by the customer for the repair of goods or for the damage to goods caused by others. Authorized company personnel must approve any such charges in advance and in writing. Soma reserves the right to make necessary repairs at its manufacturing plant.

No implied warranties, including warranties of merchantability and fitness for any particular purpose extend beyond the terms of these express warranties. These warranties do not apply to any products which have been repaired or altered in any way so as to impair performance or reliability, nor to products which have been misused, abused, neglected or accidentally damaged in transit. SOMA ERGONOMICS, INC. liability for its products shall be limited to repairing or replacing parts determined by SOMA ERGONOMICS, INC. to be defective or, at SOMA ERGONOMICS' option, to refunding the purchase price of such parts.

SOMA ERGONOMICS, INC. will not be liable, under any circumstance, for incidental or consequential damages (including, without limitation, lost revenues) arising in connection with the sale, use, inability to use, repair or replacement of SOMA ERGONOMICS, INC. products. The remedies of the purchaser set forth in this here warranty are exclusive and the liability of SOMA ERGONOMICS, INC. arising from any cause whatsoever shall not exceed the price paid for the products. Meanwhile, enjoy your world class Somatable™ and the enhanced comfort, health and performance it gives you!

# Control Panel Operation

SomaTables™ are easy to adjust.

## Electric height adjustment.

1. To raise table press and hold up arrow. Let go at desired height.
2. To lower table press and hold down arrow. Let go at desired height.

## To Set Presets

1. The control panel has the capacity to “remember” 3 heights.
  2. To set a preset height first raise or lower table to desired height.
- Then press the S button fully and within 2 seconds press and hold the numbered button to which you want the height to correspond. Repeat to set other presets.

## Bilevel surface mechanism adjustment.

### Adjusting Keyboard Surface Height

1. Hold keyboard surface with both hands then depress adjustment paddle.
2. Move surface to desired height and let go of paddle.

### Adjusting Keyboard Surface Angle

1. Hold keyboard surface with one hand loosen adjustment knob on arm under surface.
2. Move surface to desired height and let go of paddle.

# Easy Trouble Shooting Tips

1. Problem: Height doesn't adjust  
Possible cause: power is out, loose cable/s, needs calibration.  
Solutions: Check connections of all cables carefully & completely.  
If above is ok recalibrate legs by holding down arrow for five seconds after table reaches lowest position.
2. Problem: Wobbles /unstable:  
Solution: check floor, tighten base screws, adjust levelers.
3. Problem: Doesn't go low or high enough. flip frame

# Maintenance

None. ok you can dust it off once in a while. That's about it.  
This unit is sealed and requires no maintenance.

# Easy Assembly

## Parts List

Item#	Qty	Item Description
1.)	2	Arched Base
2.)	2	Upright motor legs
3.)	1	Cross Bar
4.)	1	Worksurface frame
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5.)	4	leveler glides screw into arched bases
6.)	8	#6 1 x20mm metric bolts attach arched bases to legs
7.)	8	split ring lock washers use with above #6 metric bolts
8.)	8	#6 1mm x 20mm flat head hex drive screws
9.)	4	#6 x 1.75" phillips wood screws
10.)	8	#8 x 3/4" wood screws
11.)	4	Cord holders
12.)	2	#4 x 1/2" phillips wood screws
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13.)	1	Transformer
14.)	1	Power supply cord
15.)	2	motor control cables
16.)	1	Control Panel

## Only on Bilevel surface tables

- 1.) 1 Bilevel arm
- 2.) 14 #8 x 3/4" wood screws